# LETTER TO THE EDITOR

# Transformation of Ultrafine Titanium Dioxide Particles from Rutile to Anatase at Negatively Charged Colloid Surfaces

Shigeharu Kittaka<sup>1</sup>, Kohsaku Matsuno, and Shuichi Takahara

Department of Chemistry, Faculty of Science, Okayama University of Science, 1-1 Ridaicho, Okayama 700, Japan

Communicated by J. M. Honig May 7, 1997; accepted July 15, 1997

The phase transition of TiO<sub>2</sub> from rutile to anatase has not been reported below the transition temperature from anatase to rutile. This work reports the new observation that ultrafine rutile-type particles are transformed into anatase by contacting the strongly negatively charged colloid particles such as  $V_2O_5$ .  $nH_2O$ , MoO<sub>3</sub>, and H<sub>2</sub>WO<sub>4</sub> ·  $nH_2O$ . The weakly negatively charged particles of silica and montmorillonite did not change the structure. More active Nb<sub>2</sub>O<sub>5</sub>  $\cdot$  *n*H<sub>2</sub>O and Ta<sub>2</sub>O<sub>5</sub>  $\cdot$  *n*H<sub>2</sub>O reacted chemically with TiO<sub>2</sub> to produce new compounds. Conversely, anatase-type TiO<sub>2</sub> was changed into rutile by contacting with HCl solution. From these facts it is concluded that chloride ions at the interface affect to form the rutile-type TiO<sub>2</sub>, although anatase is thermodynamically stable at low temperatures. It is concluded that the surface field of the strongly negatively charged crystalline particles in an acidic condition eases the TiO<sub>2</sub> article to crystallize into a thermodynamically stable one. © 1997 Academic Press

#### INTRODUCTION

Titanium dioxide  $(TiO_2)$  has three types of crystal structures (anatase, rutile, and brookite) (1). The most common phases are anatase and rutile, the former of which is more stable with lower temperature. However, these two types can be selectively prepared at room temperature by hydrolyses of titanium salts by adding the seeds for either structure (2). When Ti–alkoxide and salts like Ti(SO<sub>4</sub>)<sub>2</sub> and TiCl<sub>4</sub> are hydrolyzed without seeds in pure H<sub>2</sub>O, the main particles formed are anatase. When Ti–alkoxide and TiCl<sub>4</sub> are hydrolyzed in a concentrated HCl solution (1 mol dm<sup>-3</sup>), the product is a rutile-type TiO<sub>2</sub>. This fact signifies that coordinating chemical species for Ti play an important role in deciding the crystal structure in the hydrolyzing process. It is known that anatase is transformed into rutile at temperatures around 800°C, which differ depending upon the various perturbing parameters of (surface) free energy of particles, i.e., particle sizes (3) and impurity dosing (4). The same transition was observed by UV irradiation at room temperature (5). As far as the authors are aware, however, the rutile once formed is stable and is not transformed into anatase under ambient conditions.

The present paper reports the new finding that ultrafine rutile-type  $TiO_2$  particles are transformed into anatase by contact with the strongly negatively charged colloid particles.

#### **EXPERIMENTAL**

Materials. Tested TiO<sub>2</sub> (Ti-R) was prepared by hydrolyzing titanium tetraisopropoxide (TTIP) in  $1 \text{ mol dm}^{-3}$ HCl solution and aging for more than 2 days afterward, by which ultrafine rutile-type particles were formed (6). Anatase-type TiO<sub>2</sub> (Ti-A) was formed by hydrolyzing TTIP in pure H<sub>2</sub>O. The colloid particles contacted are V<sub>2</sub>O<sub>5</sub>·nH<sub>2</sub>O (sol-V), HNbO<sub>3</sub> (sol-Nb), HTaO<sub>4</sub> (sol-Ta),  $MoO_3$  (sol-Mo), and  $H_2WO_4$  (sol-W), which are strongly negative due to the polyvalency of skeletal metal ions (7). The less negative particles of Na-montmorillonite (sol-CM) and silica (sol-Si) were also tested.  $V_2O_5 \cdot nH_2O$  was prepared by cation-exchange polymerization of ammonium vanadate solution (8). HNbO<sub>3</sub> and HTaO<sub>4</sub> were formed by hydrolysis of NbCl<sub>5</sub> and TaCl<sub>5</sub>, respectively. These colloid particles were purified by dialysis and their concentration was adjusted to  $0.15 \text{ mol dm}^{-3}$ . Purchased MoO<sub>3</sub> particles (Wako Pure Chem. Ind.) was suspended in pure H<sub>2</sub>O for sol-Mo. Sol-W was prepared conventionally by reacting HCl with Na<sub>2</sub> WO<sub>4</sub> solutions and dialyzing. The sol-CM was prepared by contacting the reference clay (K-montmorillonite) supplied by Clay Science Society of Japan with NaCl solution to conduct ion-exchange reaction, followed by washing. Silica was purchased from Japan Aerosil. The latter two powders were suspended in  $H_2O(0.15 \text{ mol dm}^{-3})$ before use.

<sup>&</sup>lt;sup>1</sup>To whom all correspondence should be addressed.

Reactions between  $TiO_2$  and the sols. The  $TiO_2$  sample for all the reactions was as prepared in which HCl and the reaction product of alcohol remained. The electrodialized sample was also tested to ascertain the reactivity. The reactions were conducted by mixing the different volumes of the sols. The mixed systems including reacting sols were kept at room temperature for at least one night.

*Crystal structure and thermal analyses.* The crystal structures of the samples were analyzed by powder XRD (Rigaku



FIG. 1. Transmission electron micrographs of TiO<sub>2</sub> nanoparticles. (a) Ti-R; (b) Ti-R contacted with sol-V and leached with NaOH.

RAD 2R,  $CuK\alpha$ ) and electron microscope (Jeol JEM-2000EX).

### **RESULTS AND DISCUSSION**

Figure 1a shows the electron micrograph of an as-prepared TiO<sub>2</sub> sample, Ti-R. The particle sizes are around a few nanometers. In addition to these ultrafine particles, needle-like particles (a few micrometers) were observed in a small amount, which are not shown here. The anatasetype particles (Ti-A) were ultrafine particles as well. Curve 1 in Fig. 2 and curve 1 in Fig. 3 show the XRD patterns of both samples, respectively. Curve 2 in Fig. 2 is for  $V_2O_5$ .  $nH_2O$  and shows the harmonic diffraction peaks of 00*l*, indicating the layered structure of the material.

The colloid solution of rutile particles mixed with sol-V gave the XRD pattern which does not present simply a mixture of both colloids but additional peaks for anatase-type  $TiO_2$ . In a typical case, when the mixing ratio was chosen properly (mol ratio, V:Ti = 1:1), a rather simple pattern was observed as curve 3. Leaching the mixture with NaOH aqueous solution (1 mol dm<sup>-3</sup>) presented the XRD pattern of curve 4 which is exactly that for anatase. Electron microscope analysis substantiates the occurrence of the transition from rutile to anatase (Fig. 1b).  $V_2O_5 \cdot nH_2O$  is a negatively charged layered material similar to the clay of montmorillonite. Yamanaka et al. reported the fact that ultrafine TiO<sub>2</sub> particles of around 10 Å or so are intercalated between the layers of montmorillonite and gave a blue shift of UV absorption spectrum of the  $TiO_2$  phase (6). The latter property is characteristic of the anatase-type  $TiO_2$ . This shift seems to coincide with the phenomenon observed here as the phase transition from rutile to anatase in the system



**FIG. 2.** XRD patterns of  $\text{TiO}_2$ . (1) Ti-R; (2) sol-V; (3) Ti-R contacted with sol-V; (4) Ti-R leached with NaOH after contacting with sol-V.



FIG. 3. XRD patterns of  $TiO_2$ . (1) Ti-A; (2) Ti-A contacted with HCl (1 mol dm<sup>-3</sup>) solution. Miller indices are shown for those with rutile structure.

including  $V_2O_5 \cdot nH_2O$ . However, it was not possible for the present authors to find crystallographically the anatase-type TiO<sub>2</sub> contacted with Na–montmorillonite. A silica particle, which is negatively charged down to pH 2 and will be positive in the present system including HCl solutions (0.1–1 mol dm<sup>-3</sup>), does not change the structure either.

With more negative colloid particles of sol-Mo and sol-W, phase transition from rutile to anatase was clearly demonstrated. The common property of these particles is the fact that these materials may be understood as oxo-acid. This fact leads us to expect that nonstructural oxo-acid might be concerned with the crystallization of  $TiO_2$ , but experiments using  $H_2SO_4$ ,  $H_3PO_4$ , and  $HNO_3$  did not change the crystal structure. These facts suggest the following possibility.

Under highly acidic conditions (1 mol dm<sup>-3</sup> HCl) TiO<sub>2</sub> particles carry positive charge on the surface neutralized with counterions of Cl<sup>-</sup>. As is well known, rutile-type TiO<sub>2</sub> has only been formed in the presence of Cl<sup>-</sup> ions in a wet system. This makes us speculate that counterions other than Cl<sup>-</sup> or chemical species like alcohols are so weak in affecting the structure that thermodynamically stable anatase is formed. The phase change in the reverse direction from anatase to rutile was successfully confirmed by contacting HCl solution (1 mol dm<sup>-3</sup>) with Ti-A as shown by the XRD pattern (Fig. 3, curve 2).

With sol-Nb and sol-Ta, the  $TiO_2$  phase has disappeared by contact, indicating the occurrence of the chemical reactions between them due to the strong reactivity.

The mechanism of the observed transitions under interfacial effect is not clear and is now being studied.

#### ACKNOWLEDGMENT

The authors express sincere thanks for a Special Grant for Cooperative Research administered by Japan Private School Promotion Foundation.

### REFERENCES

- 1. F. Wells, "Structural Inorganic Chemistry," p. 466. Clarendon Press, Oxford, 1975.
- 2. Mercklenburg, U.S. Patent 1,758,528, (1930).
- 3. X. Z. Ding, X.-H. Liu, and Y.-Z. He, J. Mater. Sci. Lett. 15, 1789 (1996).
- A. K. Vasudevan, P. P. Rao, S. K. Ghosh, G. M. Anilkumar, A. D. Damodaran, and K. G. K. Warrier, J. Mater. Sci. Lett. 16, 8 (1997).
- 5. P. H. Boehm, private communication.
- 6. S. Yamanaka and K. Makita, J. Porous Mater. 1, 29 (1995).
- 7. G. A. Parks, Chem. Rev. 65, 177 (1965).
- 8. S. Kittaka, Y. Ayatsuka, K. Ohtani, and N. Uchida, J. Chem. Soc. Faraday Trans. I 85, 3125 (1989).